



# PARTS LIST

Item No.	Part No.	Qty.	Description
1	21967	1	Male Adapter/Female Thread 4-8 NPT
2	21966	As Req	Shim
3	21960	1	Volute Weldment
4	01324	9	Lockwasher, 1/4 (STNLS)
5	21962	6	Capscrew, 1/4-20 UNC x 1 1/4 HSH (STNLS)
6	21964	1	Wear Plate-lower
7	21965	1	Plate-Stand Base
8	21963	3	Brace
9	02446	6	Capscrew, 1/2-20 UNC x 5/8 (STNLS)
10	00788	3	Hex Nut, 1/2-20 UNC (STNLS)
11	00596	3	Capscrew, 1/4-20 UNC x 3/4 (STNLS)
	21959	1	Power Module (Consists of Items 12 thru 19, 21 thru 30 and 32 thru 46)
12	20680	2	Bearing Race
13	08020	1	Needle Bearing
14	07820	1	Retainer Ring
15	20657	1	Seal Retainer
16	21021	1	Seal, Quad Ring ⊙
17	20665	1	Seal Carrier
18	01220	1	Gease Fitting 1/8 Capped
19	21976	1	Lip Excluder Housing
20	21961	6	Wing Nut, 1/4-20 UNC
21	21981	1	Seal Anvil
22	21975	1	Seal-Face Excluder ⊙
23	10793	2	Capscrew, 3/8-16 UNC x 1 1/4 HSH (STNLS)
24	21977	1	Plate-Volute/Motor Mount
25	21993	1	Wear Plate-Top
26	21978	3	Capscrew, 3/8 x 1 3/4 Flat Hex Head (STNLS)
27	21989	6	Capscrew, 1/4-20 UNC x 1/2 Flat Head (STNLS)
28	21979	1	Impeller
29	03827	1	Washer, 1/2 (STNLS)
30	21988	1	Acorn Nut, 1/2-20 UNF
31	21968	1	Handle
32	21987	2	Capscrew, 1/2-13 UNC x 2 3/4 HSH (STNLS)
33	06263	1	Adapter #12 SAE-3/4 Male Pipe
34	07882	1	Adapter #10 SAE-1/2 Male Pipe
35	21986	3	Capscrew, 1/2-13 UNC x 2 1/4 HSH (STNLS)
36	21972	1	Motor Cap Assembly
37	15385	1	O-Ring ⊙
38	21984	1	Idler Shaft
39	21974	1	Drive Gear
40	21983	1	Idler Gear Assembly
41	22065	2	Dowel, 3/8 x 1
42	20691	1	Bearing Carrier Assembly
43	21971	1	Motor Shaft
44	21985	1	Key
45	00600	1	Woodruff Key
46	01872	1	O-Ring ⊙

**NOTE:** Use Part Number and Part Name when ordering.

⊙ Denotes Part in Seal Kit.

## SEAL KIT DATA

Part No.	Qty.	Description
<b>Seal Kit Part No. 22646</b>		
15385	1	O-Ring
21975	1	Excluder 7/8 I.D.
21021	1	Quad Ring Q4119-366Y
01872	1	O-Ring #136 90D
01604	1	O-Ring #910
06891	1	O-Ring #912

**(A)** Supplied as part of Item **(34)**

**(B)** Supplied as part of Item **(33)**